Meeting of Automation, Cybernetics and Informatics Departments of Colleges and Universities in Slovak and Czech Republic, SKAKal 2016, Brno



CENTER OF MODERN CONTROL TECHNIQUES AND INDUSTRIAL INFORMATICS

WORKING WITHIN DEPARTMENT OF CYBERNETICS AND ARTIFICAL INTELLIGENCE, TU KOŠICE

doc. Ing. Ján Jadlovský, CSc. Head of the CMCT & II Technical University of Košice Faculty of Electrical Engineering and Informatics Department of Cybernetics and Artificial Intelligence

Center of Modern Control Techniques and Industrial Informatics within DCAI



Center of Modern Control Techniques and Industrial Informatics

Department of cybernetics and artificial intelligence (DCAI), FEEI, Technical University of Košice

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Infrastructure

Laboratories

Members

Courses

Profile



Members

Courses

Laboratories



CERN

Partners

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Profile of the Center of Modern Control Techniques and Industrial Informatics

- >>> We are a university research center focused on teaching and research in the field of advanced control techniques and industrial automation.
- »» We are equipped with the most up-to-date resources for development, simulation and implementation for regulation, control, information, management and communication systems.
- Technical, program and network resources were supplied by the world's leading companies in information technology and management (<u>Rockwell</u> <u>Automation, Wonderware, Oracle, Mitsubishi, Mathworks</u> and others.) which provide regular updates as well.
- The supplied resources have been arranged into the 5-level DCS pyramid model in accordance with the international CIM standard (Computer Integrated Manufacturing), which ensures the implementation of a fully-automated control system for production companies.
- » All research and development of control system components is conducted based on the 5-level DCS pyramid model.
- >>> The obtained results are applied in the curriculum of courses for bachelor and master studies, in the base research and in solving practical problems in manufacturing plants

Recent news:

kyb.fei.tuke.sk/laben

Models Research CERN

Gallerv

Partners

CMCT & II

- research center focuses on education and research in the field of modern methods of control and industrial automation
- CMCT & II is equipped with the latest development, simulation and implementation tools used in control, information systems, management information systems and communication systems
- the results are applied in the educational process of subjects of Bachelor and Master studies, in basic research of FEEI and in solving practical problems in manufacturing enterprises
- based on the five-level pyramid model of DCS (Distributed Control Systems), research and development of different parts of the DCAI control system are realized

Infrastructure of the DCS in DCAI



Laboratories of CMCT & II





Laboratory of Technological Process Control (V144)

Laboratory of Computer Control System Design (V101b)

Laboratory of Production Lines and Image Recognition (V147)

Laboratory of Robotics (V134)











Selected laboratory models of CMCT & II



Partners of CMCT & II

Rockwell Automation ORACLE®

invensys.





COOPERATION OF FEEI - TU KOŠICE WITH CERN ON ALICE EXPERIMENT

Project: Experiment ALICE on LHC in CERN : Study of strongly interacting matter at extreme energy densities Project status: Basic research

Research and development field: Nuclear and sub-nuclear physics

responsible researcher in FEEI - TUKE: doc. Ing. Ján Jadlovský, CSc.

TU Košice cooperation on project ALICE-CERN



ITS inovation is focused on Pixel Detector development with the request to identification of particles trajectories (particles positions), which are product of the Pb-Pb collisions with energy 4 TeV to n-n pair.

Solved tasks in project:

- 1. Control of Pixel Detector
- Hybrid Integrated Circuit (HIC) development designed for acquisition and processing of signals received from ALICE detectors
- 3. Development of program modules for control and communication infrastructure of DCS

Basic parts of DCS (Detector Control System)



DCS Architecture



Solved tasks in the project

Tasks at RDBS Oracle level dealing with configuring the parameters of the experiment from the configuration database and archiving data into the archive database

Tasks for sequence control of pixel detectors and their protection from destruction at WinCC OA level

Communication between different levels of control system realized for including the control system of pixel detectors into the infrastructure of DCS ALICE

communication module between DCS & sensors and algorithms of data collection from sensors which will be provided in the form of a hybrid integrated circuits after finish of development, generally designed for data acquisition and control detectors at CERN



Alice DCS



ALICE DCS – AMANDA 3 IS



Detector ALICE







Upgrade of the ALICE Inner Tracking System



PIXEL DETECTOR

Testing workplace of Hybrid Integrated Circuit (HIC)



Infrastructure of models of developed DCS



Laboratory workplace for connecting the sensors into DCS infrastructure





PROJECT OF APPLIED RESEARCH

TECHNICOM

Infrastructure of DCS in DCAI

INFRASTRUCTURE KKUI



Project TECHNICOM

Center of non-destructive diagnostics of technological processes

 output of the project is functional methodology workplace with focus on solving of tasks from field of modeling, control and diagnostics of technological processes using non-destructive techniques.

Areas of applied research

Model applications with the implementation of camera systems

- Simulation of matter state transitions
- Guidance of Mitsubishi Melfa manipulator
- Quality control in FMS
- Intelligent positioning surface
- ·Guidance in robotic soccer and maze
- ·Workplace of non-destructive diagnostics with linear drive
- ·Monitoring and diagnostics of thermodynamic processes based on thermo vision camera

Model applications for mechatronic systems

- Rotary inverted pendulum
- Intelligent positioning surface
- ·Workplace of non-destructive diagnostics with linear drive classical inverted pendulum
- ·Library of simulation models for underactuated systems
- •Hydraulic system with frequency converter

Model applications for mobile robotics

- · Diagnostics of sensors and actuators of robotic soccer player of MiroSot category
- ·Manual and supervisory control of mobile robots
- Robotic soccer application
- ·Library of simulation models for wheeled mobile robots

Model applications for FAC and FMS

- •DCS for flexible manufacturing system
- •DCS for automated manufacturing lines FMS and industrial robot
- ·Control of robotized manufacturing workplace

 Simulation of matter state transitions







Guidance of Mitsubishi Melfa manipulator



Quality control in flexible manufacturing system

Product pattern: Order ID: 16 Customer: Radoslav Medved Kovacska 12 08001 Presov Order status: Accepted Price: 58€ Responsible shifter: Maria Gogolova Date of sending: 18.5.2015 9:46:35 Date of acceptance: 18.5.2015 11:30:27 Date of processing: Date of expedition: OK

Intelligent positioning surface



Guidance in robotic soccer and maze



Workplace of non-destructive diagnostics with linear drive



Monitoring and diagnostics of thermodynamic processes based on thermo vision camera



Model applications for mechatronic systems

Rotary inverted pendulum



Intelligent positioning surface





Inputs and outputs of the model:		
u_x, u_y	-	control signals of servomotors
y_{x}, y_{y}	-	position coordinates of the ball
α, β	-	plate's lean angles
<i>x, y</i>	-	coordinate system

Workplace of non-destructive diagnostics with linear synchronous motor











Model applications for mechatronic systems



 Hydraulic system with frequency converter



Model applications for mobile robotics

Diagnostics of sensors and actuators of robotic soccer player of MiroSot category



Manual and supervisory control of mobile robots





Model applications for mobile robotics

Robotic soccer application





Library of simulation models for wheeled mobile robots



Model applications for FAC and FMS

 Flexible assembly company and industrial robot









Model applications for FAC and FMS

Flexible manufacturing system







Thank you for your attention

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